

**Glencoe Phosphorus Project  
Glencoe, Minnesota  
Project Update**



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**October 2020 Project Update | Project Update No. 17 GLENC 149069**

This update is to inform you of the progress of construction activity on the above-reference project during the applicable month. All dates and work listed are arrived at from the contractor's proposed schedule and may vary due to schedule changes and weather. This update is provided by structure or working area for your convenience. A site map which indicates the location of structure is available upon request. There are a total of 15 identified structures on site. Structures not listed as part of this monthly update did not have significant construction activities associated with them during this month.

**Main Control Building (04)**

EPDM roofing system installed for upper level and is being installed for garage area. New parapet for upper level installed. Wear pads for roofing system installed. Ductwork and electrical installation continues.

**Final Clarifiers (05)**

Mechanisms 3 and 4 demolished. New mechanisms for tanks 3 and 4 installation started. Tanks 3 and 4 coating for concrete installed. Coating for mechanism 3 begun.

**Advanced Treatment Building (06)**

EDPM roofing system installed. Wear pads for roofing system installed. Ductwork and electrical installation continues. Disc filter units delivered and set in structure. Installation of miscellaneous metals stairs, railing, and monorails has begun. Thickened Solids Pumps set. Process and mechanical piping installation continues. First finished coating of interior walls and railing has begun.

**Anaerobic Digester Complex (07)**

Secondary digester cover has been substantially assembled. Coating continues on digester covers and tanks. Demolition and installation of new of process piping continues. Primary digester cover demolished. Secondary digester corbel repair completed. Preliminary cleaning of primary digester tank completed.

**Intermediate Control Building (08)**

Demolition and installation of new of process piping continues. Demolition of existing roof begun.

**Biosolids Storage Tank (09)**

Cast-in-place concrete for tank structure installed.

**Sludge Loadout (12)**

Below grade cast-in-place concrete installed.

**Existing Headworks Building (15)**

Demolition of existing roof begun.

**Site Improvements (C)**

Process piping between Intermediate Control Building and Biosolids Storage Tank has been installed. Process piping between Intermediate Control Building and Chemical and Electrical Building has been installed. Process piping between Intermediate Control Building and Anaerobic Digester Complex is being installed.